### CENTER LINE JOINT PRESERVATION

2009 Midwestern Pavement Preservation Meeting
Schaumburg, Illinois
October 28, 2009

Scott A Lackey, PE
Illinois Department of Transportation – Region 3/District 5
Materials Engineer

#### Items of Discussion

- Types of Joint Distress
- Illinois' Preservation/Maintenance Strategies
- Illinois Investigates Options
- Illinois' Preservation/Maintenance Work 2009
- Compare the Options

#### TYPES OF JOINT DISTRESS

- Low Temperature Cracking
   Low Density; Low Tensile Strength
- Reflective Cracking
   Base Conditions
- Ravelling of HMA

Low Density; Segregation; Oxidation of HMA; Hardening of Binder; Freeze Thaw; Stripping of Binder











## ILLINOIS' PRESERVATION/MAINTENANCE STRATEGIES

- Do Nothing
- Rout & Seal
- Spray Patch
   Emulsion & Aggregate
- HMA Inlays
- Micro-surfacing



#### ROUT & SEAL



#### SPRAY PATCH

**Emulsion with Aggregate Cover** 





#### HOT MIX ASPHALT INLAY

CONTRACT NO. TOWARD

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TOWARD

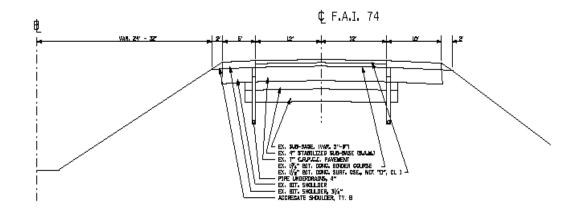
TOWARD

TO STA.

+ CM PATCHONG 2008-1

EXISTING TYPICAL SECTION

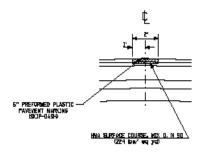
STA. 603450 - 737400 (EB) STA. 607400 - 737400 (WB)



BRIDGE OMISSIONS: STA. 718+67.07 - 720+48.07 STA. 779+64.14 - 781+27.72 STA. 1038+05.75 - 1039+97.75

1 PROPOSED CENTERLINE JOINT REPAIR
TYPICAL SECTION

STA 603+50 - 737+00 (EB) STA 607+00 - 737+00 (MB)



INA SURFACE REMOVAL. 2"

NOTE: THE MILLING, PLACEMENT OF ASPHALT, AND PAVEMENT MARKING MUST BE COMPLETED IN THE SAME DAY.

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### IDOT INVESTIGATES OPTIONS

- Minnesota DOT
- Missouri DOT

#### MINNESOTA DOT

Project

 FAI Route 494
 Section
 Hennepin County

Average Daily Traffic – 140,000 to 150,000









#### MISSOURI DOT

Project
 FAI Route 44
 Section D608-126-RW Micro-surfacing Repair
 St Louis County











# IDOT'S PAVEMENT PRESERVATION & MAINTENANCE 2009

Region 3/District 5 – Paris, IL

FAI Route 74
Section (57-17 Thru 24, 9-1)I
McLean County
Contract No. 70732 March 2009 Letting

Limits - US Bus 51 to DeWitt County Line











# DESIGN DETAILS

- Remove Existing Striping
- Install Temporary Striping
- Remove existing RRPMs
- All surfaces primed
- Construct 1000 ft Test Section
- Micro-surfacing, single pass, Type 2 24 inch
  - Mix approved by IDOT
- Cure minimum of 1 hour before opening to traffic
- 7 Day cure before permanent striping and RRPM
  - Striping Epoxy Paint
- 25 Working Days

# MICRO-SURFACING OMISSIONS

STA. 779+67.94 TO STA. 781+29.22 (SN 057-0120/0121)

STA. 781+29.22 TO STA. 1126+76.21 (EB ONLY-EXISTING IN

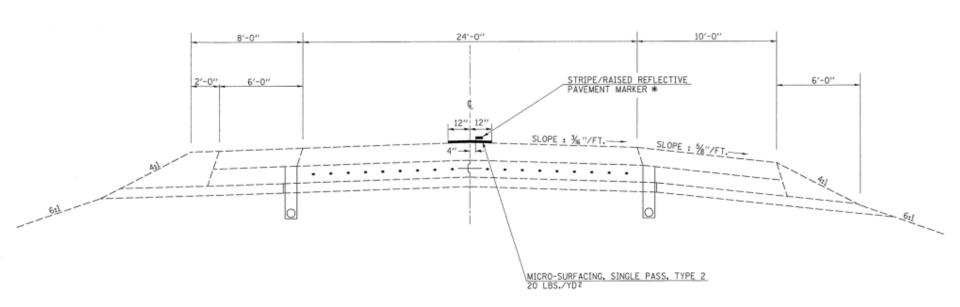
STA. 1126+76.21 TO STA. 1127+85.71 (SN 057-0128/0129)

STA. 1038+04.25 TO STA. 1039+95.75 (SN 057-0125/0126)

STA. 376+15.95 TO STA. 377+52.37 (SN 057-0133/0134)

# PROPOSED TYPICAL CROSS SECTION FAI 74

STA. 258+00.00 TO STA. 1554+55.00 • STA. 639+50.00 TO STA. 737+12.00 •



## \* OFFSET LANE TO BE DESIGNATED BY THE RESIDENT ENGINEER

# . EQUATION STATIONS

STA. 1241+13.43 (BK) = STA. 100+00.00 (AH) STA. 1808+31.35 (BK) = STA. 187+31.34 (AH)

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	PLOT SCALE + 46.8000 17 IN.	CHECKED -	REVESED -	DEPARTMENT OF TRANSPORTATION							CONT	RACT N			
1	PLOT DATE + 18/28/2888	DATE -	REVISED -		SCALEI	SHEET NO.	OF:	SHEETS	STA.	TO STA.	FED. BOW	DEST. NO.	BALINGES FED.	ASS PROJECT	

# CONSTRUCTION DETAILS

# Mix Design

- Aggregate 028FM20 (Crushed Stone) Maximum Nominal Aggregate Size #4 sieve
- Latex Modified Emulsified Asphalt (CSS-1h) PG 64-22 @ 12%
- Cement @ 0.5%
- Water @ 5.0 %

# Traffic Control

- Daytime Construction
- Closure of Passing Lane only on weekdays
- Removal of Existing Striping Water Blast Recovery System
- Temporary Pavement Marking Paint offset from microsurfacing
- Raised Reflector Pavement Marker Removal

# CONSTRUCTION DETAILS

- Micro-surfacing Equipment
  - Mixing Machine Continuous Flow
  - Surfacing Spreader Surface Box w/ Twin Shafted Paddles.
- Prime Coat Emulsion SS1HP @ 0.08 gal/sq yd
- Test Section
  - Completed within section. Determined RRPM removal left depression in surface. Filled with cold mix.
- Micro-Surfacing Application Rate 20lb/sq yd
- Production rates: 5 mile/day avg.; max 10 mile/day
- 1 hour minimum cure before opening to traffic
- 7 day cure before permanent pavement markings & RRPM
- Remove temporary striping with Water Blast Recovery System



















































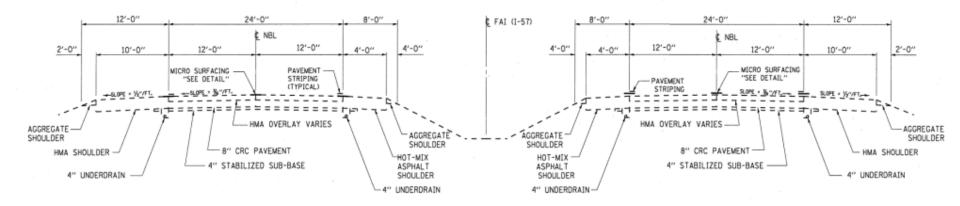
# IDOT'S PAVEMENT PRESERVATION & MAINTENANCE 2009

Region 2/District 3 – Ottawa, IL

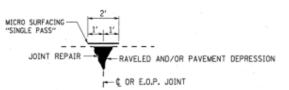
FAI Route 57
Section VARIOUS
Kankakee County
Contract No. 66984 July 31, 2009 Letting

Limits - Kankakee River to Will County Line





TYPICAL SECTION



### MICRO-SURFACING DETAIL

## NOTES

- LOCATIONS OF MICRO-SURFACING SHALL BE LOCATED AT THE CENTERLINE OF PAVEMENT JOINT OR A COMBINATION OF THE CENTERLINE OF PAVEMENT JOINT AND/OR EDGE OF PAVEMENT JOINTS, ACTUAL LOCATIONS SHALL BE FIELD DETERMINED BY THE ENGINEER PRIOR TO THE CONTRACTOR BEGINNING HIS/HER CONSTRUCTION OPERATIONS.
- 2). OFFSET OF THE CENTERLINE PAVEMENT STRIPING SHALL BE FIELD DETERMINED BY THE ENGINEER.

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M.P. 312.67 M.P. 312.79 M.P. 313.64 M.P. 315.46 M.P. 315.73 M.P. 319.99	TO M.P. TO M.P. TO M.P. TO M.P.	312.81 313.65 315.50 315.77	SN SN SN SN	046-0010 046-0013 046-0015 046-0017	NB NB NB NB	8888	SN SN SN	046-0009 SB 046-0011 SB 046-0012 SB 046-0014 SB 046-0016 SB 046-0018 SB			
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	PLOT SCALE = 188,8888 17 St.	O-ECKED	-		REVISED		
	PLOT DATE 4 Jun 23, 2009 - 8967/29 AM	DATE	-		REVISED	-	

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION **TYPICALS** 

SCALE

KANKAKEE 5 4 NARIOUS CONTRACT NO. 66984

RIE. SHEET NO. 1 OF 1 SHEETS STA. 10 STA.















## **EVALUATE THE OPTIONS!**

# DO NOTHING





## SPRAY PATCH



### HOT MIX ASPHALT INLAY



## MICRO-SURFACING





#### COST COMPARISON

- IDOT Operations Spray Patch
  - Cost: \$1.08/LF
- Awarded Contract HMA Inlay
  - Cost: HMA Inlay \$3.60/LF Project Cost \$7.40/LF
- Awarded Contract Micro-surfacing
  - D5 Cost: Micro \$1.03/LF Project Cost \$2.23/LF
  - D3 Cost: Micro \$1.00/LF Project Cost \$3.55/LF\*

<sup>\*</sup> Additional cost for Preformed Plastic Pavement Marking

# HOW MANY YEARS UNTIL THE NEXT REPAIR?













#### What can we do instead?

# What can you do instead?

(DELAY ONE MILE OF INTERSTATE)

- Primary/Secondary Highways
  - 5 miles of mill & HMA overlay SMART
  - 4 miles of 2 lift HMA overlay 3P
  - 1 mile of Urban 5 lane mill & HMA overlay
  - 12 miles of 2 pass micro-surfacing
  - 1 bridge replacement
  - 3 box culvert replacements

# DESIGN & CONSTRUCTION ISSUES

- Condition of Joint
- Raised Reflective Pavement Markers
- Drainage
- Temporary Pavement Marking
- Type of Permanent Striping

# **QUESTIONS?**

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Materials Engineer
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